



Core Of Development

COD White Paper

Why Post-Merger Integration Fails and How to Change
the Default



Executive Summary

Global M&A returned to near-record activity in 2025, with deal value rising roughly 40% year-over-year to an estimated \$4.8 trillion, the second-highest annual total ever recorded¹. The strategic logic is sound. The execution record is not.

Across three decades of academic and industry research, the headline number has barely moved: most deals fail to create the value their boards approved. McKinsey continues to estimate a failure rate of around 70%²; KPMG finds that 83% of deals do not lift shareholder returns³; PwC's most recent integration survey reports that only 14% of acquirers achieve significant success across strategic⁴, financial, and operational dimensions.

Between 50-75%⁵ of all post-merger integrations fail to meet their original objectives due to cultural misalignment. According to a study carried out by Aon Hewitt, 33% of participants identified cultural integration issues as the primary reason for their merger's failure, while 67%⁶ saw synergy delays, not because of flawed strategy, but because the human ground on which integration must be built was never properly understood. This highlights the acute need for robust Cultural Due Diligence (read more about this in the COD white paper *"Do the Math, Skip the Culture - and Watch Synergies Evaporate – CRA as a Foundation for Successful Integration"*).

The dominant cause of failure is no longer in dispute. It is not strategy or deal structure. It is the post-merger integration itself, and specifically culture and the way decisions are executed upon (or not) inside the merged organization during the critical first 12 months.

¹ Bain & Company, *M&A Report 2026 – Looking Back at M&A in 2025*, 2026

² McKinsey & Company, *Merger Management Compendium; Top M&A Trends*, 2025

³ KPMG, *M&A Survey (shareholder returns)*, cited in industry analyses

⁴ PwC, *2023 M&A Integration Survey*

⁵ <https://www.financierworldwide.com/culture-clashes-in-ma-new-perspectives>

⁶ <https://www.business-sale.com/insights/for-buyers/research-highlights-danger-of-overlooking-cultural-fit-in-ma-229055>



This white paper makes three arguments.

First, Post Merger Integration (PMI) failure is structural, not episodic. It is the predictable product of overestimated synergies, two operating systems forced into one, cultural friction, and governance ambiguity, all compounding under time pressure.

Second, the central organizational problem during integration is decision degradation. Coordination increases, meetings multiply, but the rate at which the merged business turns information into executed decisions slows down. Value erodes not because people are idle, but because the organization, while busy, has stopped being decisive.

Third, this is fixable, but not by adding planning, KPIs or OKRs. It is fixed by redesigning how organizational work is done: the meeting, the conversation, and the rhythm in which decisions get made and followed through. This is precisely what Core of Development's methodology does. We have applied it inside post-merger integrations across Europe and beyond, with measurable results.

The remainder of this paper sets out the evidence, the failure mechanism, and the intervention.

The M&A Performance Paradox

M&A is one of the largest capital allocation mechanisms in the global economy. Recent reporting puts 2025 deal value around \$4.8 trillion⁷, driven by a record number of megadeals worth \$10 billion or more. Boards continue to use M&A as a primary lever for scale, capability acquisition, and market repositioning.

Yet the performance literature remains stubbornly consistent.

⁷ Bain & Company, *M&A Report 2026 — Looking Back at M&A in 2025*, 2026, McKinsey & Company, *Merger Management Compendium; Top M&A Trends*, 2025, LSEG, *PitchBook, 2025 Annual Global M&A Report*, 2026



Source	Finding
McKinsey	~70% of deals fail to create value
KPMG	83% of deals fail to boost shareholder returns
Bain (2024 Global M&A Survey)	Only 30% of acquirers overall hit synergy targets
PwC (2023 M&A Integration Survey)	Only 14% of acquirers achieve significant success across strategic, financial, and operational measures
Harvard Business Review	~70% of forecast synergies are delayed or never realized
EY / MIT Sloan	~47% employee turnover within the first year of acquisition; up to 75% within three years
Deloitte	~47% of executives admit recent deals underperformed expectations
BCG (2025 M&A Report)	Inadequate post-merger integration was a root or primary cause in nearly half of failed deals

The aggregate picture is clear. Deals are getting larger and more frequent, but the conversion rate from strategic intent to realized value has not improved. The paradox is not why deals fail; it is why organizations continue to underinvest in the specific capability that determines whether they succeed.

A useful reframe: successful integrators spend 6% or more of deal value on integration itself⁸, and 56% of corporate acquirers now do so, up from 38% in 2019. Money is flowing in. Outcomes are not yet following at the same rate. This suggests the problem is not investment level but investment design.

⁸ PwC, 2023 M&A Integration Survey



Why Integration Breaks Down

PMI failure is best understood as the simultaneous failure of four interdependent systems. Each is well documented in the literature. Together, they cascade.

1. Synergy Overestimation

Synergies are typically modeled at deal stage as linear financial gains, accumulated cost savings and revenue uplift across a 3-5 year horizon. Empirical realization rates are substantially lower. Harvard Business Review research suggests roughly 70% of forecast synergies are either delayed or fail to materialize⁹. Optimism bias in modeling, reliance on prior deal templates, and an assumption of frictionless integration across systems and markets all contribute.

The deeper issue is that synergies are defined abstractly at signing and decay during execution. Each quarter that passes without operational ownership erodes their net present value.

2. Structural Misalignment

Two operating systems do not combine additively; they combine exponentially in coordination cost. Dual ERP and IT environments, conflicting reporting lines, redundant governance layers, and incompatible operating models all impose ongoing friction on every cross-organizational decision.

Intra-regional deals, where structural and operating-model overlap is highest, generate two-year shareholder returns roughly 2% above purely domestic or fully cross-border deals¹⁰. Structural fit predicts realized value far more reliably than headline deal logic.

3. Cultural Incompatibility

Culture is the most consistently cited driver of integration failure. Recent figures:

- **Deloitte:** 76% of M&A participants identify cultural compatibility as a crucial success factor¹¹.

⁹ Harvard Business Review, cited literature on synergy realization rates

¹⁰ BCG, 2025 M&A Report, October 2025

¹¹ Deloitte, M&A Trends surveys, 2023–2025



- **Instill (2024):** up to 60% of post-close failures trace to cultural misalignment¹².
- **Bain (2023):** nearly half of executives cite cultural fit or management team integration as a primary cause of deal failure; 75% encounter cultural issues that require serious intervention even when culture was prioritized early¹³.
- **McKinsey (2023):** 44% identify lack of cultural fit and friction between acquiring and target companies as top reasons integrations fail¹⁴.

The mechanism is concrete. Cultural misalignment slows decision velocity, raises attrition, and weakens the merged leadership team's ability to act coherently. The result shows up in the turnover data: roughly 47% of employees in acquired organizations leave within the first year, rising to as much as 75% within three years¹⁵. Lost talent is lost execution capacity.

4. Execution and Governance Breakdown

Even where strategy, structure, and cultural intent are sound, execution collapses under predictable conditions: decision rights become unclear post-close, escalation pathways slow, leadership mandates compete, and accountability for synergy realization sits with no one in particular. PMI research consistently identifies this as the point at which integration diverges from initial intent, through inertia, resistance, and the bounded rationality of leaders trying to manage two systems at once.

The Cascade

These four failure modes are not parallel. They interact.

Synergy overestimation creates pressure to act fast. Structural misalignment slows coordination. Cultural friction triggers attrition. Governance ambiguity leaves decisions unmade or revisited. Each effect amplifies the next: as key talent exits, operational disruption rises; as customer experience degrades, revenue erodes; as revenue erodes, the integration loses funding capacity. This is a reinforcing feedback loop, not a sequence of independent problems.

¹² Instill, *Culture Correlations* study, 2024

¹³ Bain & Company, *Global M&A Survey* (cultural integration data), 2023

¹⁴ McKinsey & Company, *Merger Management Compendium; Top M&A Trends*, 2025

¹⁵ EY, *Talent Retention in M&A* research

MIT Sloan School of Management, *attrition study*, 2019



In systems terms, PMI is a high-coupling, high-fragility network transformation, closer in behavior to cascading failure in interdependent infrastructure than to a project plan. The persistence of 70%+ failure rates across decades is what we would expect from a system of this type without a structural intervention.

The deal thesis is rarely the variable that determines whether the investment pays off. The variables that do are sitting inside the operating system of the merged organization on day one.

Why Failure Is the Default State

The persistence of these numbers tells us something important. PMI is not failing because acquirers are unsophisticated, advisors are poor, or strategies are wrong. It is failing because organizations attempt to integrate, simultaneously and under time pressure:

- two leadership systems
- two operating models
- two cultures
- two ways-of-working

... while maintaining business continuity. PMI behaves less like a project and more like a controlled organizational collision. Without an intervention designed for that reality, deterioration is the default trajectory.

This is why more planning, larger integration management offices, and additional governance layers tend not to move the needle. They address the symptoms of complexity by adding more complexity. The intervention has to operate at the level of how decisions are actually made and executed inside the merged organization, every day.

That is the level Core of Development is built for.



The Core of Development Approach

Core of Development (COD) is a leadership and execution methodology designed to upgrade the way organizations make and execute decisions. It is grounded in a simple proposition:

Solution × Acceptance = Result

Even the best integration plan delivers little if those who must execute it do not accept it. Involvement during the decision process produces acceptance, and acceptance unlocks execution.

In the M&A context, this translates directly to the central PMI failure mechanism. The combined organization does not lack ideas, planning, or coordination. It lacks decision throughput, the rate at which information becomes executed action. COD is the operating system that restores it.

COD operates through three tightly connected processes deployed in tandem during integration.

The COD Core Meeting Module is a structured spiral that takes a team from shared background through an open question, individual thinking, an equalized round of input, identified common ground, a decision, and named actions with owners and due dates, logged transparently. The default mode of post-merger meetings shifts from discussion-without-resolution to decision-with-named-owner. This is where decision throughput is built. And because the format equalizes input, it is also where the cultural gap between the acquiring and acquired organization begins to close in practice, not just in principle.





COD 1-on-1s secures real ownership: background first, then direction, gaps, and small agreed next steps. In a PMI environment, this is the mechanism by which strategic intent at the executive level translates into individual contribution at every layer beneath it, including in the acquired organization, where cultural uncertainty and retention risk are highest. People do not stay only because of retention packages. They stay when someone understands their starting point and helps them build a clear path forward from it.

Supporting Infrastructure & Governance gives the rhythm and transparency layer: a Meeting Clock that fixes the cadence of strategic, operational, and project meetings; a shared logbook of decisions and actions; granularity that sizes every task to be completable in 1–2 weeks; and Empowerment Agreements that replace generic delegation with a behavioral, reviewable contract between leader and team member. Together, these three processes target each PMI failure mode structurally rather than rhetorically.

Deep Dive - Integration Acceleration Program

PMI demands speed without sacrificing alignment. COD's Integration Acceleration Program compresses the critical early integration phase into a structured 90-day rollout that establishes a functioning Way of Working across the combined organization.

Built around COD's three core processes, the program moves from leadership kick-off to team-level deployment and into a live operating rhythm in place across the organization.

The program is led by leaders, not consultants. COD transfers the method while deploying it, ensuring the Way of Working becomes embedded practice before the program concludes. The result is a behavioral and operational foundation from which the integration can execute at speed.



Further Targeted Support and Stabilization

Every integration creates different friction points. COD's Targeted Support addresses the cross-functional and organizational gaps that standard PMI frameworks rarely resolve.

Interface Workshops align leadership teams across new organizational boundaries and produce joint execution plans with clear ownership. Team One establishes trust, identity, and working agreements inside newly formed teams. Booster Workshops restore momentum where priorities, decision rights, or collaboration have stalled. COD X-Labs accelerate execution in the functions where integration risk is highest.

This is not advisory support. COD moderates the work directly, observes where execution breaks down, and adjusts in real time.

Following rollout, the Stabilization Phase ensures the organization does not revert. Through structured reviews, granular execution tracking, and targeted coaching, COD transitions from active moderation to long-term capability transfer using the 100–50–25% principle.

The objective is simple: COD stays until the system works without lingering dependency.



How COD Addresses Each Failure Mode

PMI failure mode	Without COD	With COD
Synergy realization	Abstract at signing, decays in execution.	Each synergy translated into a common decision, owner, measurable outcome, and time-bound cycle.
Structural complexity	Two systems running in parallel.	Bounded decision cycles: defined inputs, single output decision, modular execution.
Cultural friction	High dependency on informal alignment.	Process uniformity: equal participation, standardized facilitation, explicit decision ownership.
Governance ambiguity	Dual decision rights, slow escalation.	One decision = one owner; explicit authority and documented outcome responsibility. Governance as an integral part of everyday operations.
Execution breakdown	Decisions made, then lost.	Every decision carries next-step mapping, scheduled follow-up, tracked progress.
Loss of focus	Diffuse parallel workstreams.	Cycle prioritization: only high-impact decisions enter the cycle.

Why This Addresses the Root Cause

Most PMI frameworks operate at the level of integration planning, governance design, or synergy tracking dashboards. These are necessary but insufficient. The dominant failure mode is not absent planning; it is decision degradation under complexity. COD reduces that degradation by:

- making the structure of every decision explicit before it is taken



- equalizing participation so the best idea in the room actually reaches the decision
- embedding execution into the decision itself, not as a downstream activity
- removing governance ambiguity at the operational level, not just the org-chart level

In systems terms, COD reduces entropy in the organization's decision-making process, at exactly the moment the organization is most exposed to it.

What This Means for the Board

For boards and executive committees overseeing a current or planned transaction, the evidence converges on three practical conclusions.

First, the limiting constraint on deal value is not strategy quality; it is decision throughput inside the merged organization during the first 12-24 months, where the first 90 days are the most crucial. This is where the value either accumulates or evaporates.

Second, the standard PMI toolkit: integration management offices, 100-day plans, governance committees, does not by itself raise decision throughput. It can raise activity without raising progress. The investment must reach the level of how meetings, conversations, and follow-through actually operate, every day.

Third, an intervention at this level is achievable, measurable, and faster than most boards assume. The COD evidence base shows tracked integration plans across 100% of teams within 30 days, first-year financial reversals in carve-outs, and sustained NPS on delivered programs of above +80.

Learn more about our approach →



Core Of Development



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